Transaction No.: 2022583/1

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Connection offline

#### **Technical Service Bulletin**

48 Power steering is noisy

### Condition

Power steering is noisy.

# **Technical Background**

- If the power steering fluid is below the minimum mark during cold conditions, air may be drawn into the power steering pump.
- If system components were replaced or disconnected, system filling or bleeding procedures may not have been carried out properly.

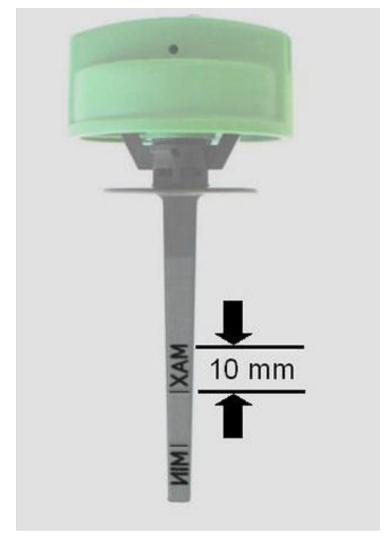
## **Production Solution**

Not applicable.

### **Service**

Do not replace any power steering system components until the following is checked:

- Verify customer's concern.
- Check the power steering fluid level. (See Repair Manual >> Fluid level, checking.)
- 3. Check system for leaks.
- Check installation of the filter/screen in the reservoir.
- Check for other possible sources of noise such as belt driven engine accessories, their belt tensioners and brackets.
- Ensure that hoses are not rubbing against the body or other components.
- Ensure that the suction line from the reservoir to the pump is not squeezed, pinched or twisted, causing reduced fluid flow.
- 8. Check the fluid level.
  - With engine cold (outside temperature approx.+20° C / 68° F), fluid level must be at MAX level.
  - With engine warm (engine oil temperature 80° C /176°F), fluid level must be 10 mm above MAX level.



**Figure 1.** The fluid level must be 10 mm above MAX level when the engine is warm.

- 9. If the fluid level is below the MIN mark (engine hot or cold), there is a chance that air has entered the system. Follow these steps in order to eliminate any air trapped in the system:
  - a. Test drive vehicle to warm up the fluid.
  - b. Park vehicle. Switch ignition off and let vehicle sit for 1 minute.
  - c. After 1 minute, open fluid reservoir and inspect for air bubbles.
    - If air bubbles are not present, no air is in the system. Air is not causing the noise. Check other system components.
    - If air bubbles are present:
      - i. Allow vehicle to sit for at least 2 hours.

- ii. Check fluid level and add fluid as necessary.
- iii. Perform test drive to ensure noise has been eliminated.
- iv. It may be necessary to repeat this procedure more than once.

# Warranty

This TSB is informational only and not applicable to any Audi warranty.

### **Additional Information**

All parts and service references provided in this TSB are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.

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