

## Vehicles with Electronic Stabilization Program (ESP), bleeding procedure



### Note

- ◆ *To bleed the hydraulic unit, a pressure of at least 2 bar is necessary. Pressure setting must be checked at bleeder device.*
- ◆ *Only place brake pedal load device on brake system during assembly, then bleed.*

### Special tools and workshop equipment required

- ◆ Brake Filler/Bleeder Unit -VAS 5234- or
- ◆ Brake filler/bleeder unit suction adapter -V.A.G 1869/4-

Observe operating instructions for Brake Filler/Bleeder Unit -VAS 5234- .

- Connect Brake Filler/Bleeder Unit -VAS 5234-
- Open bleeder screws in specified sequence and bleed brake caliper (support with pedal pressure if necessary).

### Bleeding sequence for left and right hand drive vehicles

- 1 - Left front brake caliper
- 2 - Right front brake caliper
- 3 - Left rear brake caliper
- 4 - Right rear brake caliper

- Bleed until brake fluid escapes with no bubbles and foam.
- Close bleeder screw.

