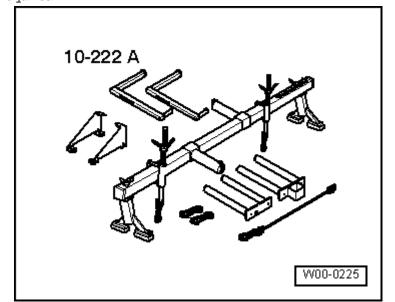
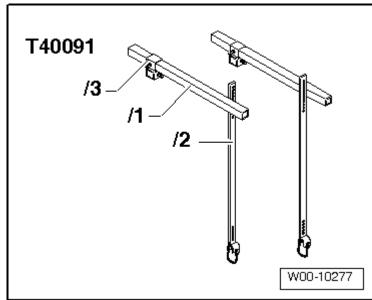
Left Engine Mount, Removing and Installing Special tools and workshop equipment required

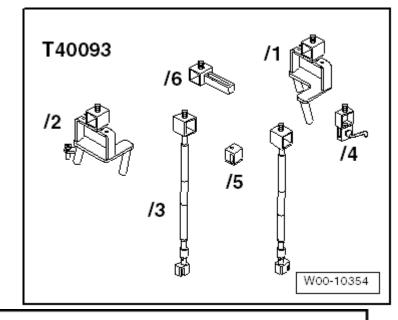


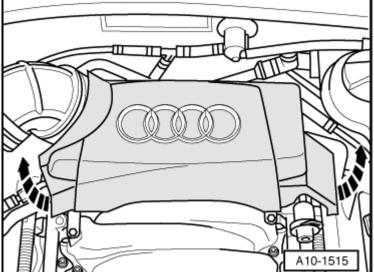
t Engine supportbridge -10 - 222 A -



t Engine SupportBasic Set-T40091-

t Engine Support Supplem ent Set-T40093-

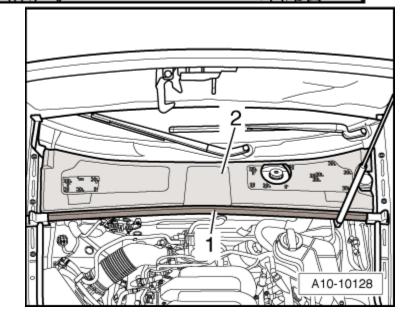




- Remove rubber seal-1- and remove plenum chamber cover -2-.

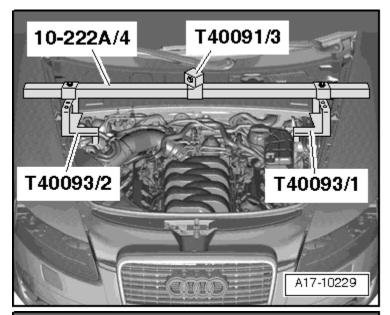
- Pull rear engine cover off -arrows-.

Removing

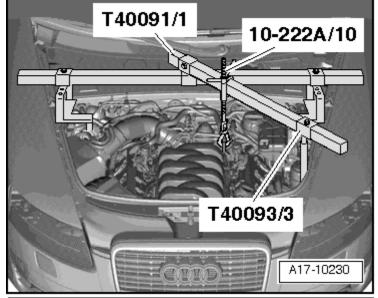


M ount the engine support bridge -10 -222
A /4-w ith the engine support basic setT40091/3-as well as the engine support supplement-T40093/1-and-T40093/2-to the structowers, as illustrated.

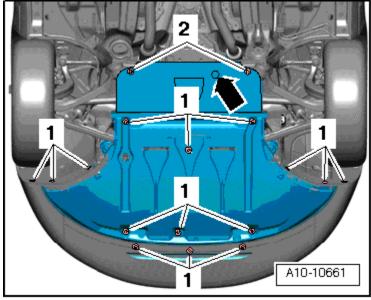
Support for left and right side of vehicle is marked.



- M ount the additional parts from the engine support bridge -10 222 A -, -T40091- and -T40093- as illustrated. Position the supports -T40093/3- on the notches on the longitudinal members.
- Engage the hook -10 222 A /10- into the left engine lifting eyelet.
- Tension the engine with the spindle.

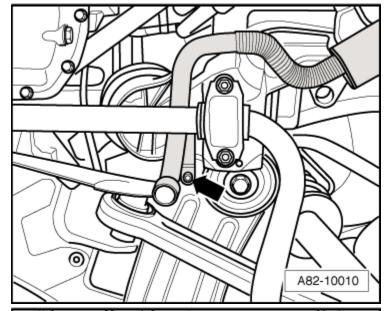


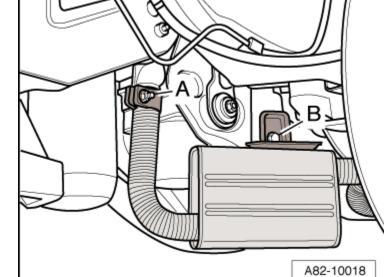
- Rem ove noise insulation. Refer to \rightarrow Body Exterior; Rep.Gr50.

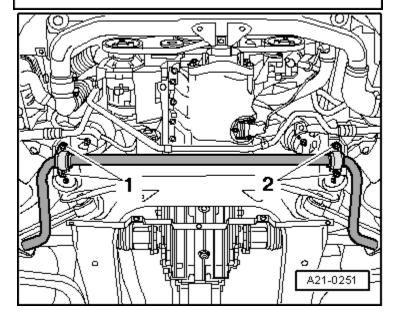


Vehicles with auxiliary heater:

- Remove the left frontwheel.
- Rem ove the left frontwheelhousing liner. Refer to \rightarrow Body Exterior; Rep.Gr.66.
- Rem ove the exhaustpipe bolt-arrow -.







- Loosen the nut-A on the exhaust pipe clamp.
- Rem ove the bolt-B- and rem ove the muffler and the corrugated exhaust pipe.

All Vehicles

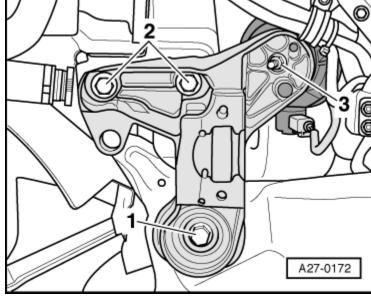
Remove the bolts-1-and-2-for the left and right stabilizerm ounts and lower the stabilizer bar slightly.

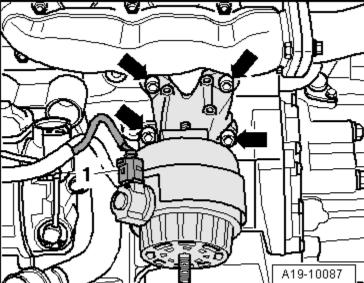
- Remove the nuts -3-.
- Rem ove the bolts -1- and -2- and rem ove the left engine mount console.



Note

The illustration shows the right engine mount console instead.





- D isconnect the connector-1- on the left electron-hydraulic engine mount solenoid valve -N 144-, if equipped.
- Remove the bolts-arrows-andremove the engine supports with the engine brackets.
- Remove the nut-arrow-and remove the engine bracket from the engine support.

Installing

1 Tightening specifications \rightarrow Chapter.

Installation is performed in reverse order of removal, noting the following:



N ote

- t Replace bolts which have been tightened to torque.
- During installation, all cable ties must be re-installed at the same location.
- _ Install the subframe and stabilizer bar.

 Refer to → Suspension, Wheels,

 Steering; Rep.Gr.40.

