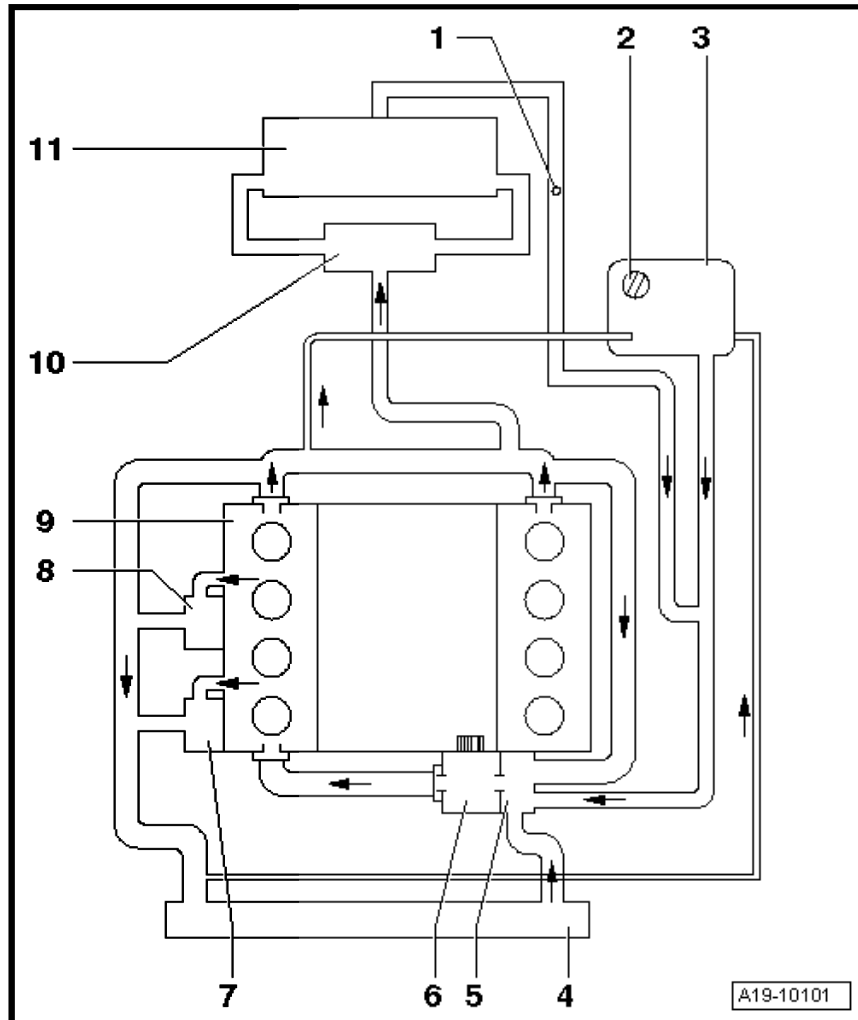
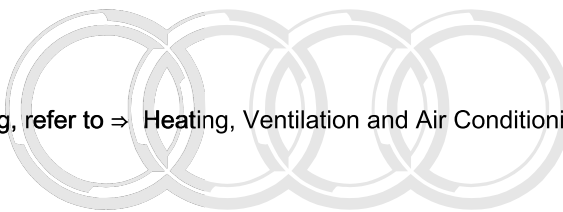


- 1 - Bleeder Screw
 - Tighten by hand
- 2 - Cover
 - Pressure relief valve in cap, checking
 => [page 196](#)
- 3 - Expansion Tank
- 4 - Radiator
 - Removing and installing, refer to
 => ["5.7 Radiator", page 205](#)
 - Replace coolant after replacing
- 5 - Coolant Thermostat
 - Removing and installing, refer to
 => ["5.3 Coolant Thermostat", page 201](#)
 - Checking, refer to
 => ["4.2 Thermostat, Checking", page 197](#)
- 6 - Coolant Pump
 - Removing and installing, refer to
 => ["5.2 Coolant Pump", page 199](#)
- 7 - Generator
- 8 - Oil Cooler
 - Removing and installing, refer to
 => ["5.2 Oil Cooler", page 168](#)



- 9 - Cylinder Head/Cylinder Block
 - Replace coolant after replacing
- 10 - Pump Valve Unit
 - Checking, removing and installing, refer to => Heating, Ventilation and Air Conditioning; Rep. Gr. 87 ;
 Diagnosis and Testing
- 11 - Heat Exchanger for Heater Unit
 - Replace coolant after replacing



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2.2 Coolant Pipes Overview

1 - Front Coolant Pipe

- Removing and installing, refer to
 ⇒ ["5.5 Front Coolant Pipe", page 202](#)

2 - Bolt

- 10 Nm

3 - Seal

- Replace

4 - Coolant Hose

- To oil cooler

5 - Coolant Hose

- To generator

6 - Bolt

- 10 Nm

7 - Coolant Hose

- To upper radiator

8 - Right Coolant Pipe

9 - O-ring

- Replace

10 - Bolt

- 10 Nm

11 - Coolant Hose

- To expansion tank

12 - Rear Coolant Pipe

- Removing and installing, refer to
 ⇒ ["5.8 Rear Coolant Pipe", page 209](#)

13 - O-ring

- Replace

14 - Engine Coolant Temperature (ECT) Sensor -G62-

15 - Retaining Clip

16 - Coolant Hose

- To heat exchanger for heater unit

17 - Bolt

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18 - Plug

19 - Left Coolant Pipe

- Removing and installing, refer to ⇒ ["5.6 Left Coolant Pipe", page 203](#)

20 - Coolant Hose

- To coolant regulator housing

21 - O-ring

- Replace

