2007 Audi A8L Quattro Sedan (4E8) V8-4.2L (BVJ)

Vehicle > Powertrain Management > Fuel Delivery and Air Induction > Fuel Injector > Service and Repair > Removal and Replacement

# INTAKE MANIFOLD AND INJECTORS, WITH MAGNESIUM MANIFOLD

## Intake Manifold and Injectors, with Magnesium Manifold

- => [Intake Manifold]
- => [ Fuel Injectors ]

#### **Intake Manifold**

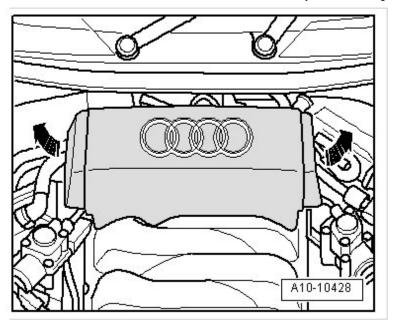
### Special tools, testers and auxiliary items required

- ◆ Torque wrench (5-50 Nm) (VAG 1331)
- ◆ Tool insert, AF 17 (V.A.G 1331/6)
- Socket insert AF 14 (V.A.G 1331/8)
- ♦ Assembly tool (T10118)
- ♦ Hose clamps up to 25 mm diameter (3094)

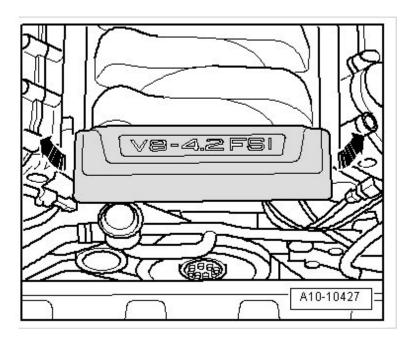
### Removing

#### **CAUTION!**

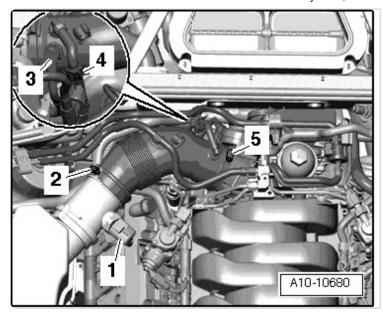
- ◆ Fuel system is under high pressure! Before opening the high pressure components of the fuel injection system, the pressure must be relieved to a residual pressure. Refer to => [ High Side Fuel Pressure, Reducing ] See: Fuel Pressure Release > Vehicle Damage Warnings > High Side Fuel Pressure, Reducing.
- ♦ Then wrap a clean cloth around the connection and relieve the residual pressure by carefully loosening the connection.
- ♦ All cable ties opened or cut off during engine removal must be reinstalled at the same locations during installation.
- Pull the rear engine cover off arrows -.



- Pull the front engine cover off - arrows -.



- Free up the fuel line and vacuum line to the Evaporative Emission (EVAP) canister on the air guide hose.

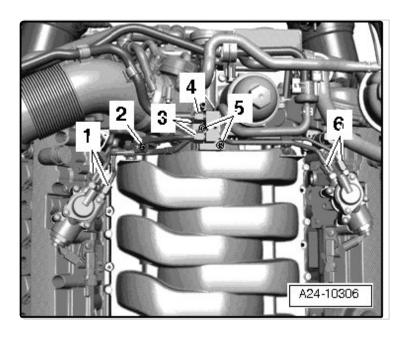


- ♦ Ignore item 1 -.
- Remove the vacuum line 4 at the air guide hose.
- Lay aside the air guide hose with the connected crankcase ventilation hose **3** by loosening hose clamps **2 and 5** -.

### **CAUTION!**

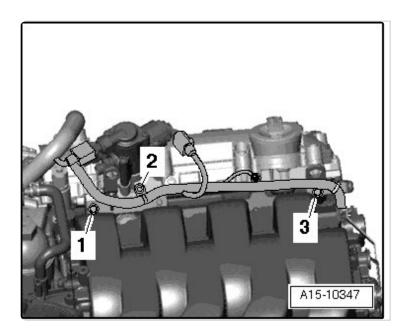
Hose connectors - 3 - must not be opened.

- Disconnect the fuel lines - 1, 3, 4 and 6 -

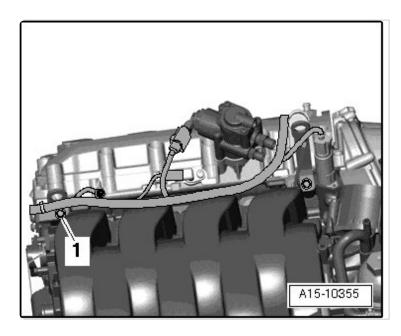


- Remove bolts - 2 and 5 - and remove the fuel rail with high pressure lines.

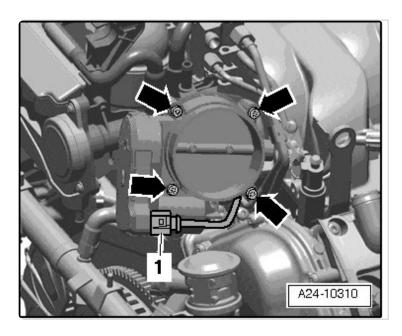
- Remove bolt 2 -, free up the wiring harness and press it to left.
- Remove bolt 1 and remove the left rear engine lifting eye.
- Remove bolt 3 and remove the left front engine lifting eye.



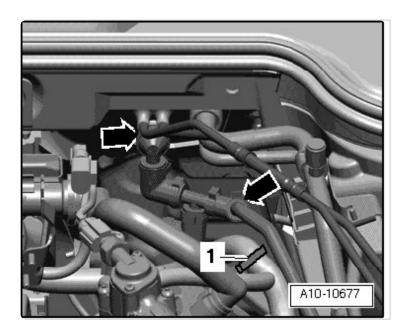
- Remove the bolt - 1 - and remove the right front engine lifting eye.



- Free up the wiring harness and press it to right.
- Disconnect the electrical connector 1 from the throttle valve control module.



- Remove the screws arrows and remove the throttle valve control module.
- Disconnect the vacuum lines arrows from the brake booster.

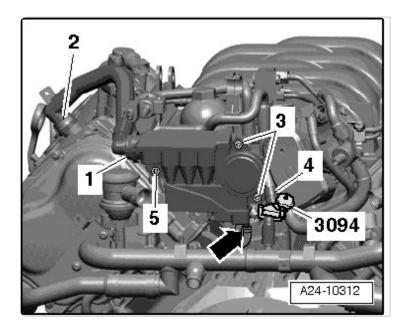


- Lay the vacuum lines aside.
- ♦ Ignore item 1 -.

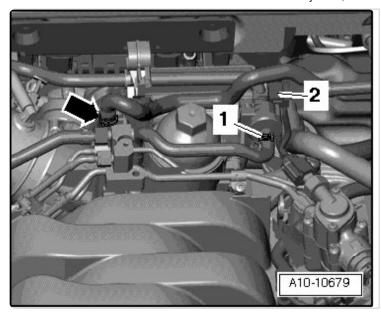
## **CAUTION!**

Cover the coolant expansion tank cap with cloth and open carefully, as hot steam or hot coolant may escape when opening.

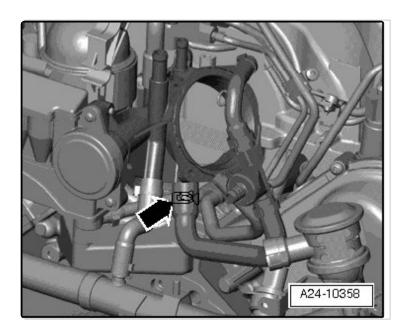
- Open the coolant expansion tank cap.
- Remove the crankcase ventilation house at item 1 and item 2 by pressing the release buttons.



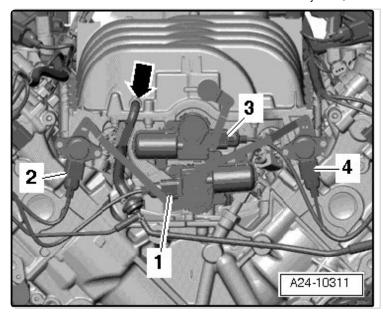
- Clamp off the coolant hose **4** using the (3094) and remove the coolant hose from the intake manifold connection.
- Loosen the bolt 5 several turns.
- Remove the bolts **3** and press the crankcase ventilation pressure control valve carefully off the intake manifold support.
- ◆ Disregard arrow -.
- To improve clarity, the removed engine is shown from the rear.
- Place a cloth under the intake manifold support to collect leaking coolant.
- Disconnect the electrical connector **2** for the EVAP canister purge regulator valve and remove the vacuum hose **1** -.



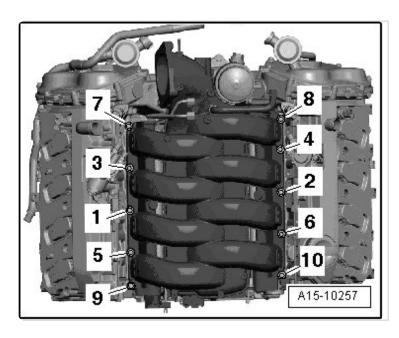
- Remove the EVAP canister purge regulator valve from the bracket and lay aside with the hose connected.
- Remove the coolant hose arrow and lay it aside.
- Remove the vacuum hose arrow to the intake manifold support.



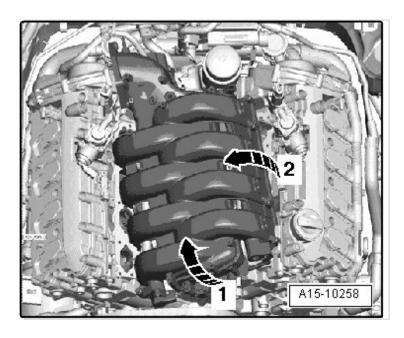
- Remove the vacuum hose - arrow -.



- Disconnect the electrical connectors for the:
- 1. Intake flap motor (brown connector)
- 2. Intake manifold runner position sensor
- 3. Variable intake manifold runner motor (black connector)
- 4. Intake manifold runner position sensor 2
- Remove the intake manifold bolts in sequence 10 through 1 -.



- To avoid scratching the intake manifold, apply adhesive tape in the area of the high pressure lines.



- Next, raise the front of the intake manifold upward arrow 1 -.
- Swing the intake manifold to the right side of the vehicle arrow 2 -, under the high pressure fuel lines and out.
- Remove the intake manifold from the engine compartment.
- Plug the intake ports of the cylinder head with clean cloths.

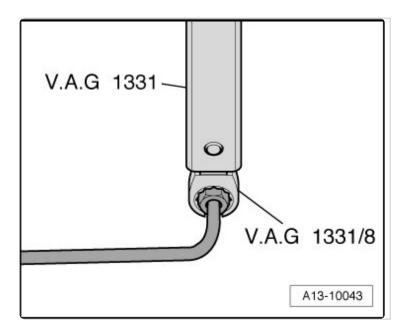
#### Installing

- Replace gaskets and O-rings.
- Secure all hose connections using hose clamps appropriate for the model type.
- During installation, all cable ties must be reinstalled at the same location.
- ◆ Tightening specifications, refer to => [Intake Manifold] See: Intake Manifold > Removal and Replacement > Intake Manifold and Fuel Rail Assembly Overviews, with Magnesium Manifold, and => [Fuel Rail and Injectors] See: Intake Manifold > Removal and Replacement > Intake Manifold and Fuel Rail Assembly Overviews, with Magnesium Manifold.

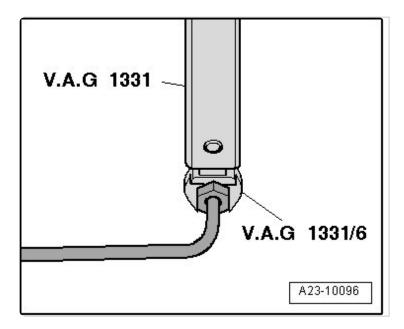
Installation is performed in reverse order of removal, noting the following:

- High pressure line connections must not show any signs of damage.
- Do not change the angles of the high pressure lines.
- Hand tighten the union nuts for the high pressure lines.

- Make sure the high pressure lines are seated free of stress.
- To tighten the 14 mm diameter union nut on the high pressure lines, use the (VAG 1331) with the (VAG 1331/8).



- To tighten the 17 mm diameter union nut on the high pressure lines, use the (VAG 1331) with the (VAG 1331/6).



- Only install the retaining tabs after the high pressure lines have been tightened.
- Observe the safety precautions after connecting the battery.
- If necessary, fill the cooling system.

#### **Fuel Injectors**

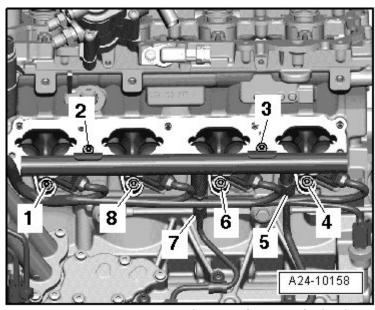
#### Special tools, testers and auxiliary items required

- ◆ Torque wrench (5-50 Nm) (VAG 1331)
- ◆ Tool insert, AF 17 (VAG 1331/6)
- ♦ Socket insert AF 14 (VAG 1331/8)
- ◆ Tool set (T10133)

### Removing

#### **CAUTION!**

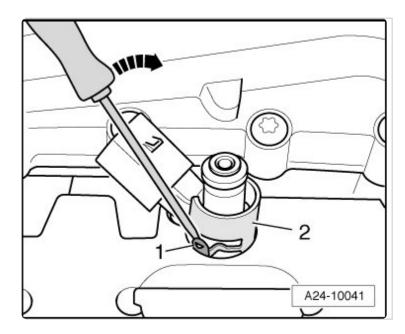
- ◆ Fuel system is under high pressure! Before opening the high pressure components of the fuel injection system, the pressure must be relieved to a residual pressure. Refer to => [ High Side Fuel Pressure, Reducing ] See: Fuel Pressure Release > Vehicle Damage Warnings > High Side Fuel Pressure, Reducing.
- ♦ Then wrap a clean cloth around the connection and relieve the residual pressure by carefully loosening the connection.
- Remove the intake manifold. Refer to => [ Intake Manifold ].
- Seal the injector channels in the cylinder heads with clean cloths.
- Disconnect the electrical connectors from the fuel injectors.



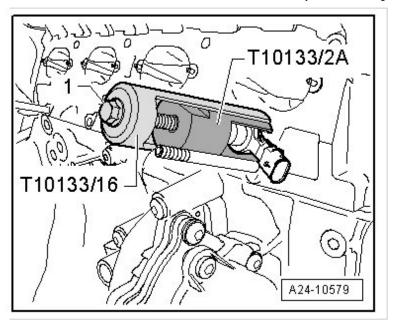
- Remove the high pressure line 5 from the fuel rail.
- Remove the high pressure line **7** from the fuel rail. To do this, counter hold at the hex head with a open end wrench and loosen the union nut.

- Remove the screws 1, 2, 3, 4, 6 and 8 -.
- ♦ Do not change the angles of the high pressure lines.
- Remove the fuel rail with the injectors.

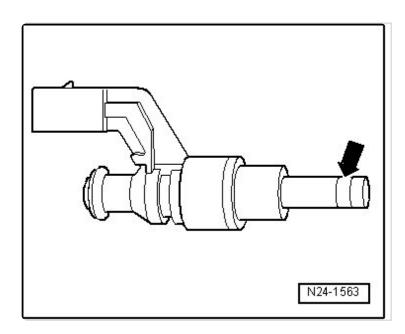
If the fuel injectors cannot be pulled out of the cylinder head by hand, proceed as follows:



- Using a screwdriver, bend the retaining tabs 1 of the radial adjustment aside **arrow** and pull the support ring 2 off from the fuel injector.
- Remove the O-ring from the fuel injector.
- Install the (T10133/2A) in the groove on the fuel injector.

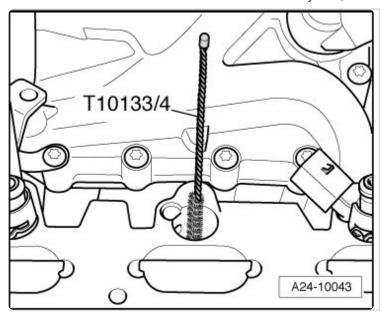


- Then position the (T10133/16) and remove the fuel injector by loosening the bolt 1 -.
- ♦ When setting the (T10133/2A) in place, the radial adjustment can be destroyed, because the retaining tabs break
- Carefully remove the old combustion chamber seal **arrow** -, thereby cutting the seal open with a knife or spreading the seal open with a small screwdriver and pulling it forward and off.

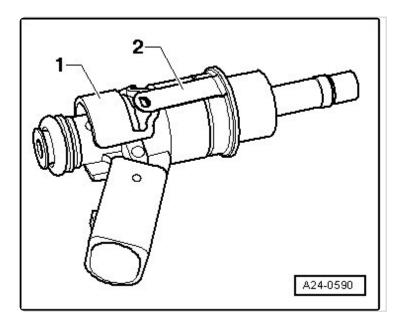


- Make sure that the groove of the fuel injector does not become damaged. If the groove is damage, the fuel injecto must be replaced.

# Installing

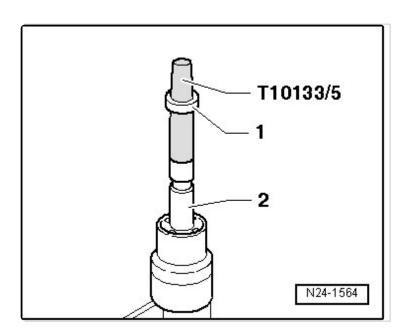


- · Replace the combustion chamber seal and O-ring.
- Replace the spacer ring if damaged.
- ♦ Lightly lubricate the fuel injector O-rings with clean engine oil.
- Reinstall the injector lines at the same cylinder.
- Clean the bore in the cylinder head with (T10133/4).
- Clip the radial adjustment 1 to the support ring 2 -.

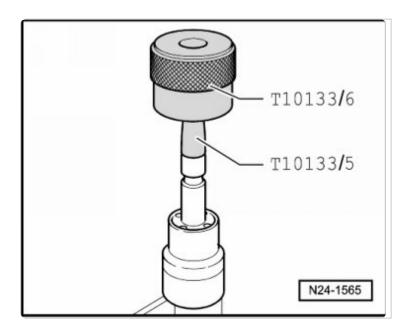


- When reinstalling a fuel injector, use a clean cloth to clean the combustion residue from the groove for combustion chamber seal and the shaft of the fuel injector.

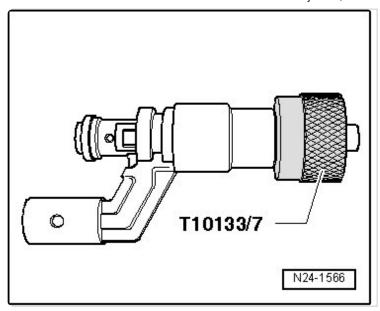
- Place the (T10133/5) with new combustion chamber seal - 1 - on the fuel injector - 2 -.



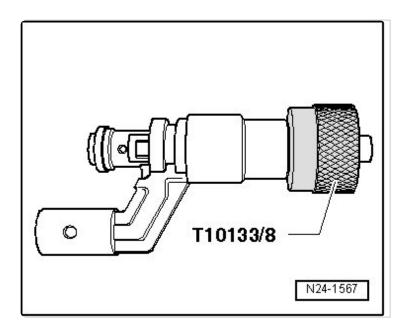
- Slide the combustion chamber seal as far possible onto the (T10133/5) using the (T10133/6).



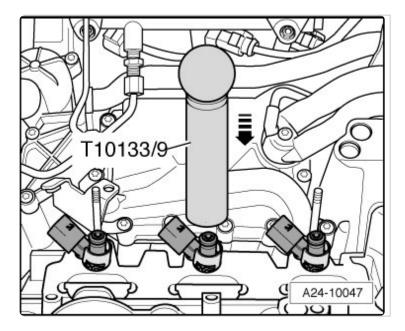
- Turn the (T10133/6) around and slide the combustion chamber seal into the groove.
- ♦ When pushing the combustion chamber seal onto the fuel injector, the seal spreads open. Therefore after pushing it on, it must be tightened again in 2 steps, as follows:



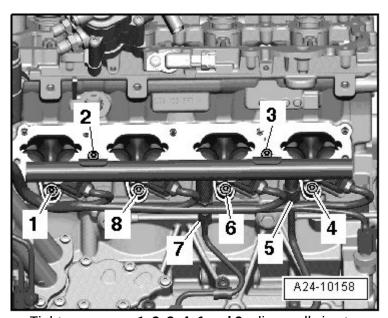
- Press the (T10133/7) with a slight turning motion (approximately 180 degrees) onto the fuel injector until it stops.
- Pull the (T10133/7) off again, turning it in the opposite direction.
- Press the (T10133/8) with a slight turning motion (approximately 180 degrees) onto the fuel injector until it stops.



- Pull the (T10133/8) off again, turning it in the opposite direction.
- Lubricate the new O-ring with clean engine oil before installing.
- ◆ The combustion chamber seal must not be oiled.
- Slide the fuel injector into the cylinder head bore until seated using the (T10133/9).



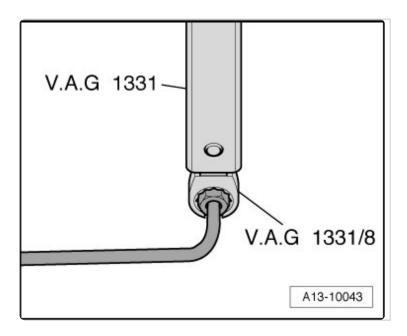
- ◆ The fuel injector must not be difficult to install. If necessary, wait as the combustion chamber seal continues to pull itself together.
- Make sure the fuel injectors are correctly positioned in the cylinder head.
- The electrical connectors for the fuel injectors must engage in the intended recess of the cylinder head.
- Press the fuel rail onto the fuel injectors with uniform pressure.



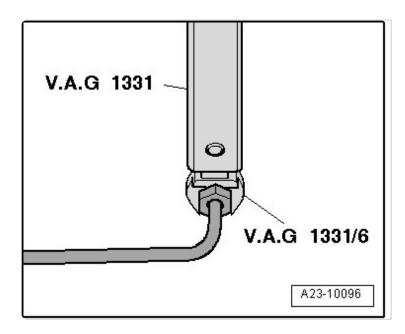
- Tighten screws - 1, 2, 3, 4, 6 and 8 - diagonally in stages.

- ◆ Tightening specifications, refer to => [Fuel Rail and Injectors] See: Intake Manifold > Removal and Replacement > Intake Manifold and Fuel Rail Assembly Overviews, with Magnesium Manifold.
- High pressure line connections must not show any signs of damage.

♦ Do not change the angles of the high pressure lines.



- Hand tighten the union nuts for the high pressure lines.
- Make sure the high pressure lines are seated free of stress.
- To tighten the 14 mm diameter union nut on the high pressure line, use the (VAG 1331) with the (VAG 1331/8).
- To tighten the 17 mm diameter union nut on the high pressure line, use the (VAG 1331) with the (VAG 1331/6).



- Only install the retaining tabs after the high pressure lines have been tightened.

Further installation is performed in reverse order of removal, noting the following:

- Install the intake manifold. Refer to => [ Intake Manifold ].