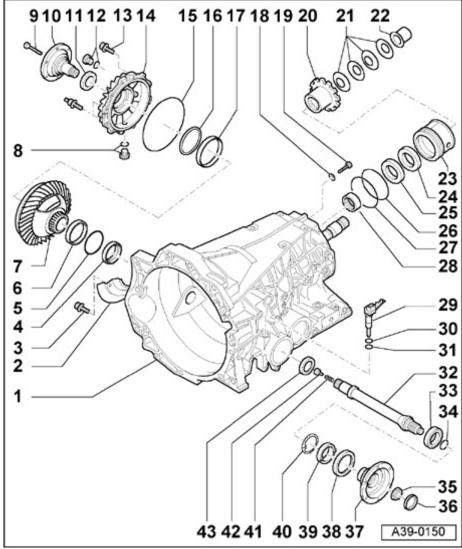
Audi > C4 > 1992 - 1998 4 Spd. Automatic Transmission 01K Front Wheel Drive 39 - Final drive, Differential

Front final drive, servicing

Notes:

- ▶ The components shown in the following illustration can be removed with the transmission installed.
- Rules of cleanliness for working on automatic transmissions => Page 37-57.
- ▶ General repair instructions => Page <u>00-7</u>.
- Coat O-rings and seals with a thin coat of Vaseline (petroleum jelly). Other lubricants lead to malfunctions in the hydraulic transmission control.
- Do not interchange the outer or inner races on the same size bearings



1 -Transmission housing

2 -Sound baffle

3 -Bolts

- * 8 Nm (71 in. lb)
- * Qty.: 2

4 -Drive axle seal, right

* Replacing => Page 39-17

5 -Shim

- Location: behind bearing race
- * Size is preset, do not replace with shim of different size

6 -Bearing outer race

Remove and install manually

7 -Differential gear

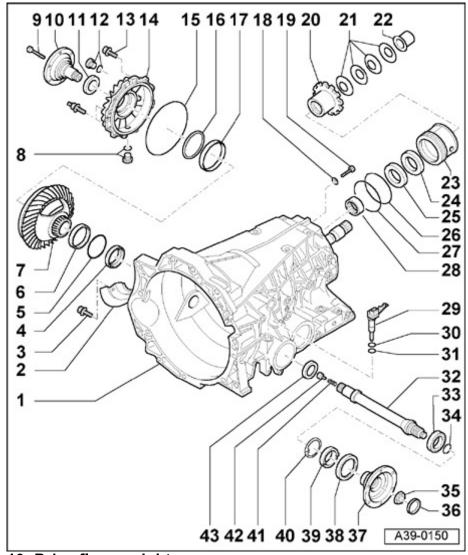
- With tapered roller bearing
- * With impulse wheel for transmission Vehicle Speed Sensor (VSS) -G38-

8 -Oil drain plug

- * 50 Nm (37 ft lb)
- With seal

9 -Center bolt

* 25 Nm (18 ft lb)



10 -Drive flange, right

* Removing and installing => Page 39-14

11 -Drive flange seal, right

* Replacing => Page <u>39-14</u>

12 -Oil filler plug

- * 50 Nm (37 ft lb)
- For checking gear oil level
- With seal

13 -Bolts

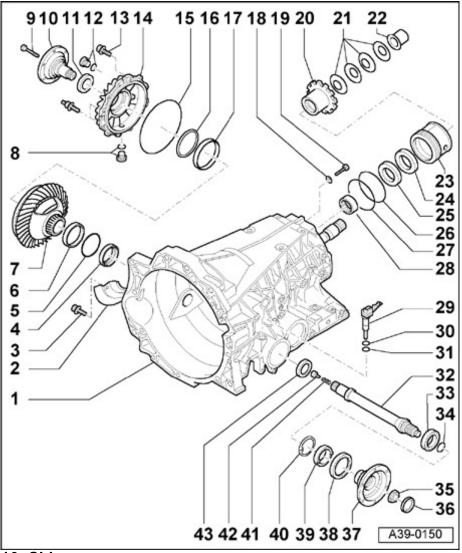
- * 23 Nm (17 ft lb)
- * Qty.: 12
- For mounting front final drive cover -14-

14 -Front final drive cover

- With Transmission Vehicle Speed Sensor (VSS) -G38-
- Transmission Vehicle Speed Sensor (VSS) -G38-, removing and installing Fig. 1

15 -O-ring

- * Replacing => Page 39-17
- Coat with Vaseline when installing



16 -Shim

- Location: behind bearing race
- Size is preset, do not replace with shim of different size

17 -Bearing outer race

18 -Washer

19 -Bolt

- * 23 Nm (17 ft lb)
- To secure intermediate bushing -23-

20 -Parking lock gear

21 -Cup springs

- * Qty.: 4
- Always install 2 cup springs against each other

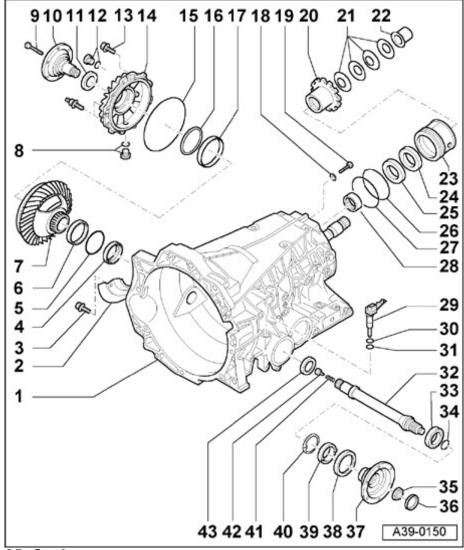
22 -Bushing

23 -Intermediate bushing

* Replacing => Page 39-29

24 -Seal

- For ATF area
- Pressed into intermediate bushing -23-
- ◆ Replace only together with intermediate bushing -23 => Page 39-29



25 -Seal

For gear oil area

- Pressed into intermediate bushing -23-
- * Replace only together with intermediate bushing -23 => Page 39-29

26 -O-ring

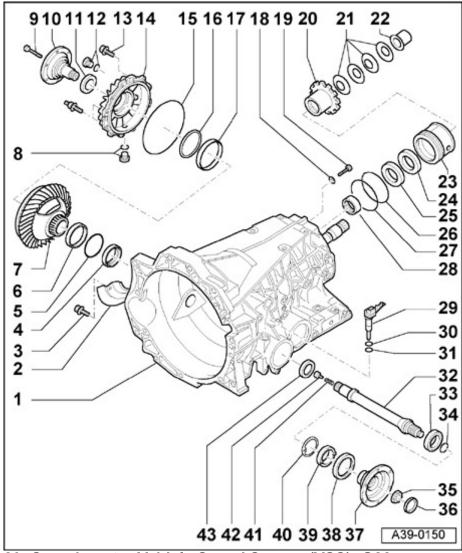
- * Black
- * Replace only together with intermediate bushing -23 => Page 39-29
- Coat with Vaseline when installing

27 -O-ring

- * Green
- * Replace only together with intermediate bushing -23 => Page 39-29
- Coat with Vaseline when installing

28 -Special nut

- * 120 Nm (98 ft lb)
- For pinion shaft
- * Replacing => Page 39-29
- * Check for scoring on seals -24- and -25-
- Crimp at 2 points after installing



29 -Speedometer Vehicle Speed Sensor (VSS) -G22-

* Removing and installing => Page 39-1

30 -O-ring

Coat with Vaseline when installing

31 -O-ring

Coat with Vaseline when installing

32 -Drive axle

◆ Removing and installing => Page <u>39-22</u>

33 -Bearing

Install filled with multi-purpose grease

34 -O-ring

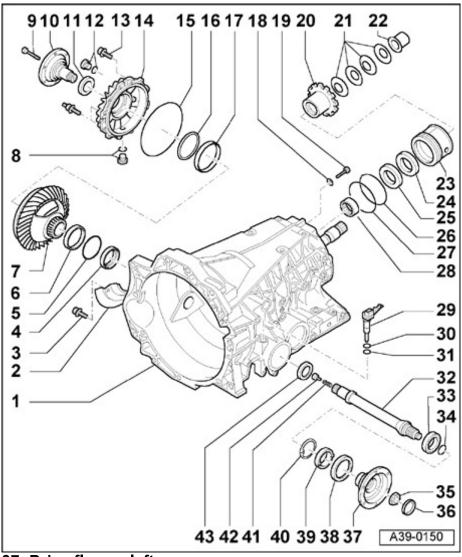
35 -Flanged nut

* 100 Nm (74 ft lb)

* Securing Fig. 2

36 -Locking plate

- ♦ For flanged nut -35-
- * Replacing => Page 39-22



37 -Drive flange, left

* Removing and installing => Page 39-22

38 -Drive flange seal, left

◆ Replacing => Page <u>39-22</u>

39 -Impulse wheel

- * For speedometer Vehicle Speed Sensor (VSS) -G22-
- Removing and installing => Page <u>39-2</u>

40 -Circlip

For bearing -33- in transmission housing

41 -Not installed

42 -Not installed

43 -Drive axle seal, left

* Replacing => Page 39-22

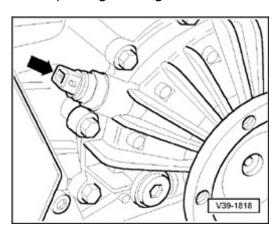


Fig. 1 Removing and installing transmission Vehicle Speed Sensor (VSS) -G38-

Removing

Note:

The transmission is shown removed in the illustration.

- Disconnect harness connector.
- Loosen sensor (arrow) and turn to remove.

Installing

- Replace O-Rings.
- Install sensor with multi-purpose grease and tighten to 30 Nm (22 ft lb).

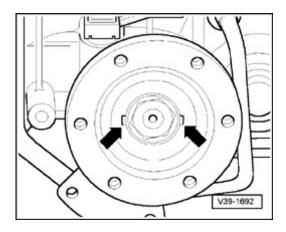


Fig. 2 Securing flanged nut for drive flange

Secure drive flange with flanged nut and secure with new locking plate (arrows).