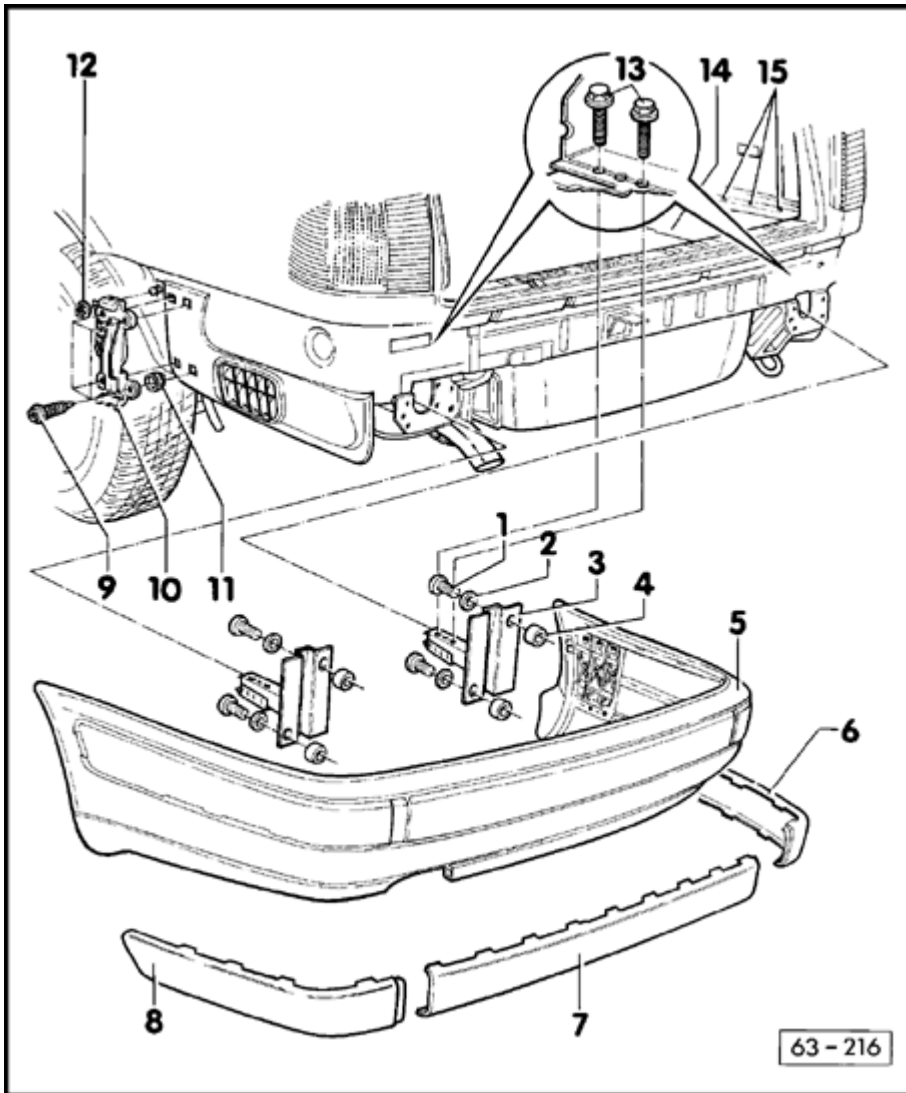


Audi > C4 > 1992 - 1998
Body Exterior, Interior
63 - Bumpers

Rear bumper assembly, removing and installing (wagon)



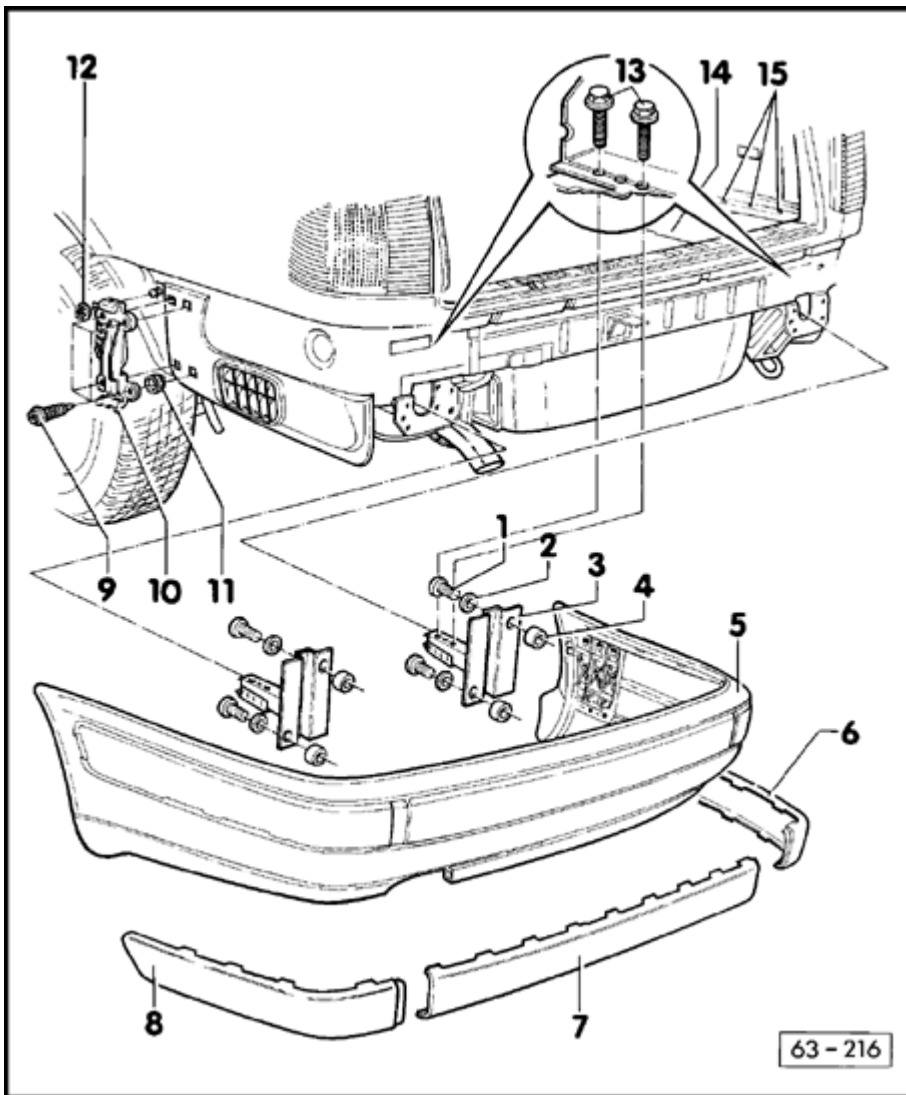
1 -Bolt w/washer

◆ $23 \pm 2.0 \text{ Nm}$ (17 ft lb \pm 18 in lb)

2 -Washer

3 -Impact absorber

4 -Spacer



5 -Bumper w/cover

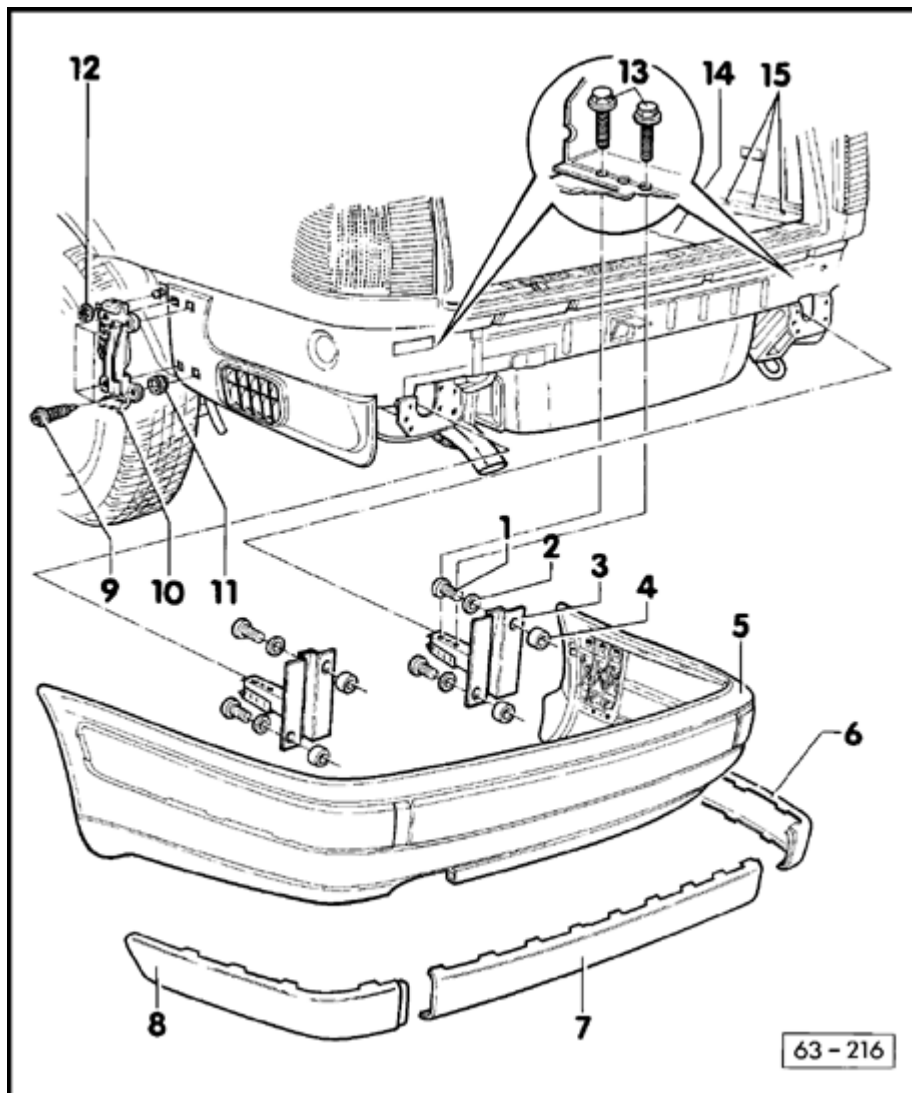
Removing:

- Unlock rear loading floor panel and fold up
- Remove screws -15- on both sides
- Remove luggage compartment trim -14- from both sides
- Remove screws -13- on both sides
- Remove screws for securing bumper to wheel housing => Fig. [1](#)
- Unclip bumper from guide pieces (both sides) -10-
- Push bumper down at ends => Fig. [2](#), and pull out of guide pieces -10-
- Remove bumper from both ends when taking off
- Pull bumper off toward rear

To install:

Install in reverse order of removal, noting the following:

- Guide bumper into guide pieces from bottom (reverse of Fig. [2](#))
- Clip bumper ends into guide pieces



6 -Trim strip, right

- Removing => Fig. [3](#)

7 -Trim strip, center

- Removing => Fig. [3](#)

8 -Trim strip, left

- Removing => Fig. [3](#)

9 -Screw w/washer

- ◆ $1.5 \pm 0.2 \text{ Nm}$ ($13 \pm 1.77 \text{ in lb}$)

10 -Guide pieces, left/right

11 -Expanding nut

12 -Nut

- ◆ 2.5 ± 0.5 Nm (22 ± 4.4 in lb)

13 -Bolt w/washer

- ◆ 15 ± 1.5 Nm (11 ± 13 in lb)

- ◆ M10 x 95

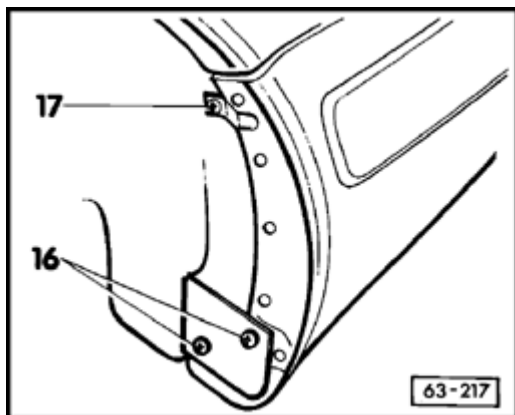
14 -Luggage compartment trim, left/center/right**15 -Self-tapping screw w/washer**

Fig. 1 Removing and installing bumper to wheel housing liner

Removing

- Remove Phillips screws -16-, -17-.

Installing

Install in reverse order of removal.

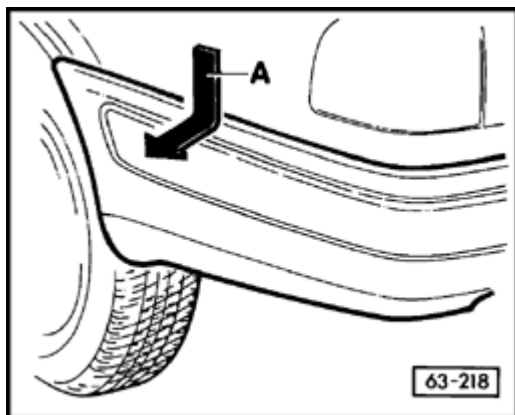


Fig. 2 Removing bumper from guide pieces

- Unclip bumper in direction of arrow -A-.

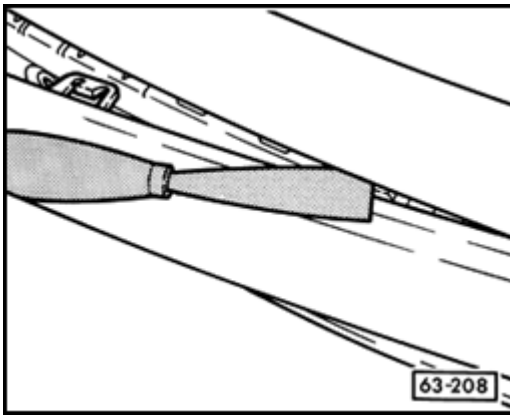


Fig. 3 Removing and installing bumper trim strips

Removing

- Cover bumper at trim strip mounting clip location points to protect from damage.

Note:

Trim strips cannot be removed without destroying them. Always replace.

- Using plastic putty knife, pry off trim strips, as shown.

Installing

Install in reverse order of removal.