

<u>Vehicle</u> » <u>Body and Frame</u> » <u>Doors, Hood and Trunk</u> » <u>Trunk / Liftgate</u> » <u>Adjustments</u>

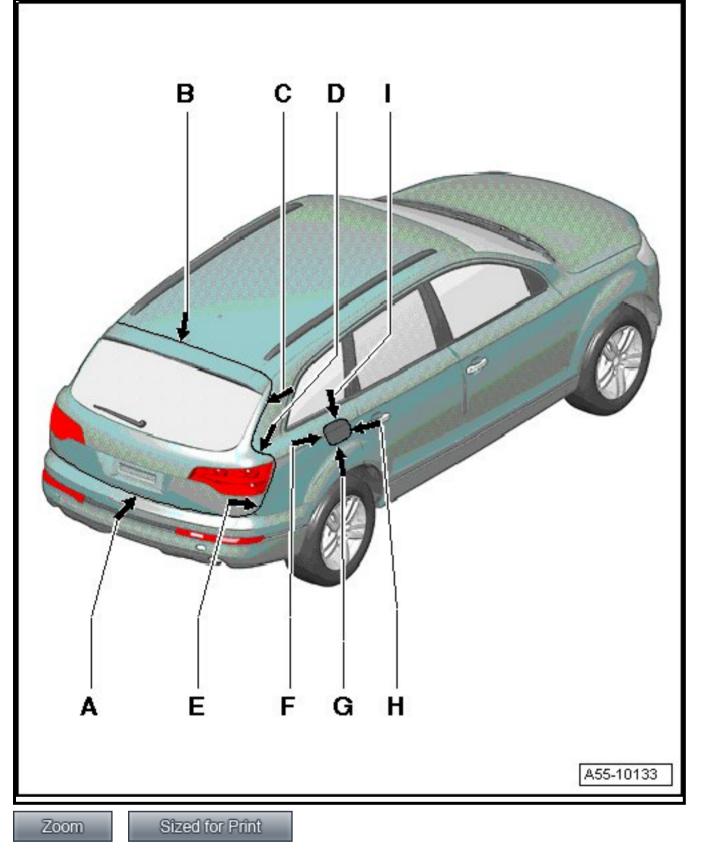
### Adjustments

#### Rear Lid, Adjusting

### Special tools, testers and auxiliary items required

¤ Adjusting Gauge (3371)

Panel Gap Dimensions

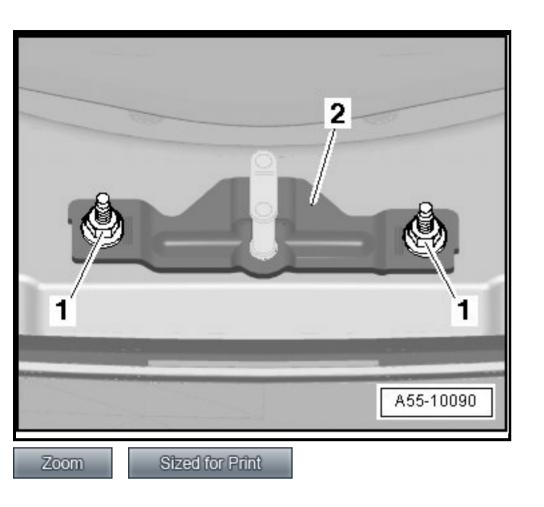


 $\alpha$  Dimension - **A** - = 5.0 mm

- $\alpha$  Dimension **B** = 4.5 mm
- $\alpha$  Dimension **C** = 4.5 mm
- $\alpha$  Dimension **D** = 4.5 mm
- $\alpha$  Dimension E = 4.5 mm
- $\alpha$  Dimension **F** = 2.0 mm
- $\alpha$  Dimension **G** = 2.0 mm
- $\alpha$  Dimension H = 2.0 mm
- $\alpha$  Dimension I = 2.0 mm
- ¤ Make sure all gaps are parallel to body
- ¤ The gas-filled struts must be attached before installing a new rear lid.

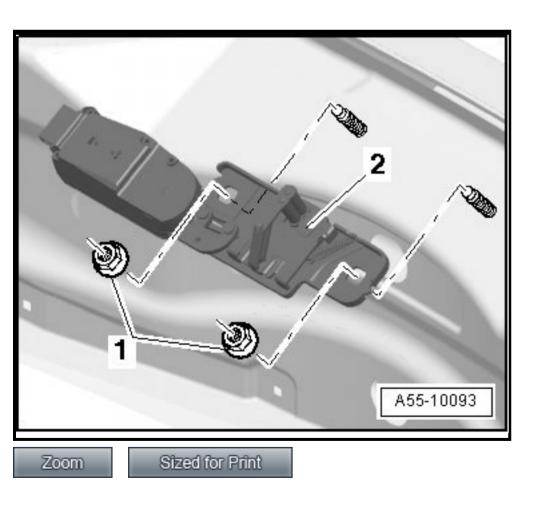
¤ Before adjusting, install adjusting buffer on rear lid side completely.

## Vehicle with Solid Striker Pin



- Remove the rear lid end piece trim panel..
- Loosen combination nuts  ${\bf 1}$  -, striker pin  ${\bf 2}$  must be able to move.

# Rear Lid Unlock Motor (V139), Removing and Installing

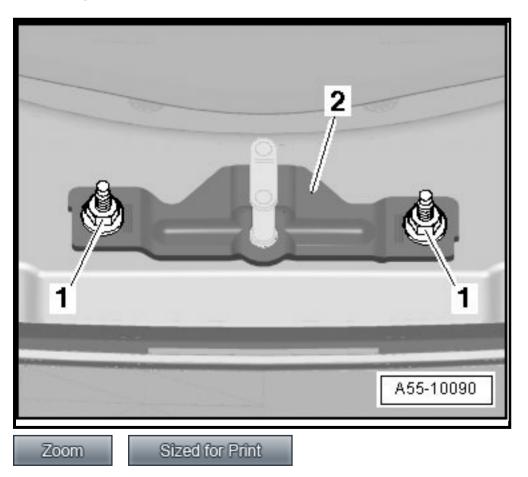


- Loosen combination screws, striker pin 2 with motor for closing aid 1 must be adjustable.
- For easier installation, there are markings on rear cross panel you can use to adjust the striker pin.

## Upper and Lower Striker Pin End Position

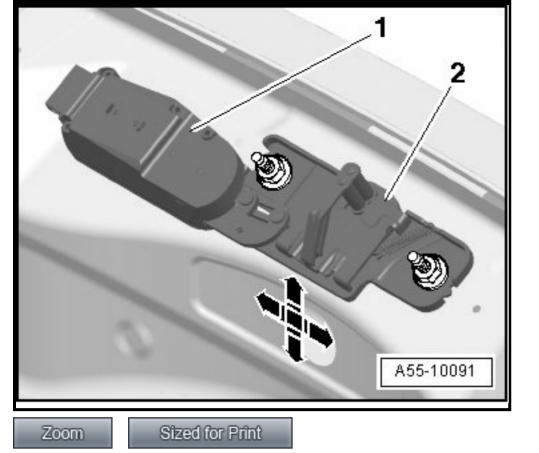
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- **¤** To adjust rear lid, closing aid motor must be in lid closed position (lower end position).
- × Striker pin cannot be installed in position not visible in drawing (upper end position) 1 because rear lid can contact block when closing and be damaged.
- lpha Do not use the closing assist motor to adjust rear lid.
  - Turn the upper section of the rear lid side of the adjusting buffer completely before adjusting the rear lid.
  - Tighten the nuts **1** by hand.



- Close rear lid and align with body contour.
- Rear lid lock must be engaged in main detent (2nd lug) during this.
- Open rear lid in this position and tighten nuts 1 to 21 Nm.

### Adjusting the Rear Lid Unlock Motor (V139)



• If the same striker pin is reinstalled, mark this location before removing.

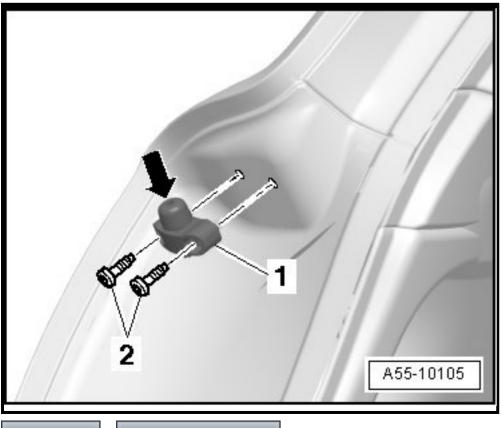
Striker pin with closing aid can only be installed in lid closed position, same as delivery condition for a new part.

If the same striker pin is reinstalled, open rear lid and unlock rear lid lock or latch with a screwdriver, for example.

Closing aid runs in lid closed position = basic position.

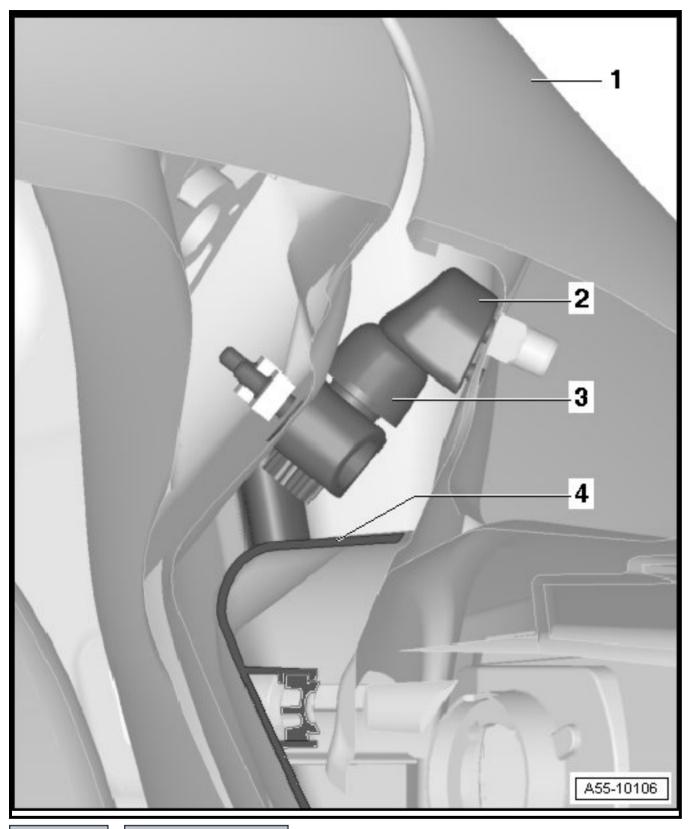
Now remove connector from closing aid and rear lid lock can be opened again by activating grip piece in rear lid.

- Tighten nuts 1 lightly
- Close rear lid and align with body contour.
- Rear lid lock must be engaged in main detent (2nd lug) during this.
- Open rear lid in this position and tighten nuts 1 to 21 Nm.
- When installing, **3** tighten screws to 8 Nm.



- Turn adjusting buffer **arrow** until closed rear lid with stop buffer on rear lid side makes contact with stop.
- Check whether rear lid still closes easily, repeat adjustment at adjusting buffer if necessary.
- If rear lid is difficult to close, tighten the adjusting buffer slightly.

Adjustment Buffer Installation Position



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## 1 Rear Lid

× When adjusted correctly, adjusting buffer - 3 - must contact stop buffer - 2 - with light pretension when rear lid is closed.

#### 2 Rubber Stop

¤ Tighten screws to 8 Nm when installing.

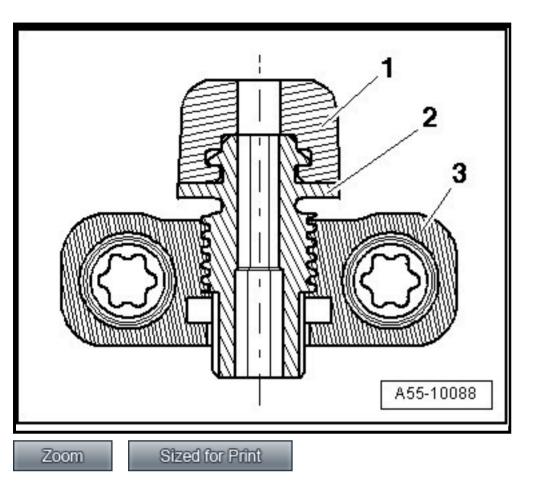
## **3 Adjusting Buffer**

- ¤ Adjustment buffer secured on body-side with bolts.
- ¤ Tighten screws to 8 Nm when installing.

- ¤ Height adjustment is carried out using adjusting screw.
- × When rear lid is adjusted correctly, adjusting buffer must make contact with light pre-tension with stop on rear lid side.

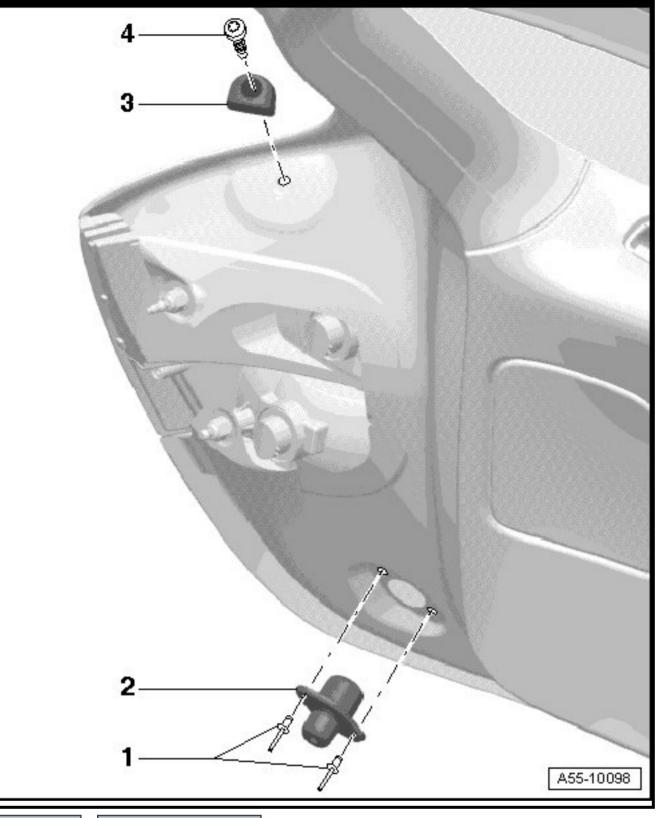
## 4 Side Panel

Adjusting Screw For Adjusting Buffer



- Before adjusting rear lid, install adjusting screw 2 with protective cap 1 completely in adjusting buffer 3 -.
- Protective cap 1 pressed in.
- Remove the adjusting screw 2 just enough until the cap 1 makes contact with light pre-tension with stop on rear lid side when the rear lid is closed.
- Check whether lid sits without play and in flush position by pushing or pulling on the side edge of rear lid below rear window.
- If necessary, repeat adjustment.

Lid-Side Stops



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## 1 Pop Rivet

### 2 Stop

¤ To remove, bore out rivet heads, drive out rivet shafts and remove lid.

## 3 Stop

- ¤ Adjustable
  - Height adjustment is carried out using adjusting buffer on body side.

#### 4 Bolt

¤ 8 Nm