

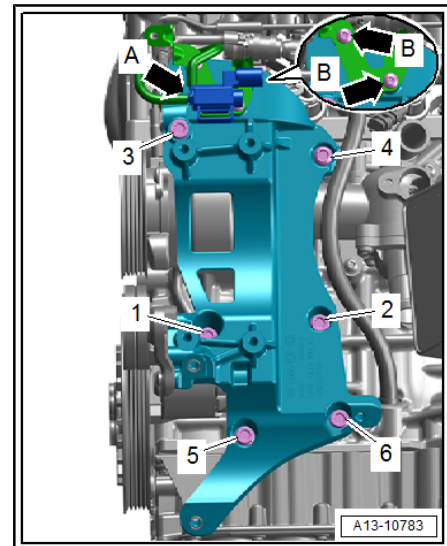
Bracket for ancillaries - tightening torque and tightening sequence

– Renew bolts after removal and fit them as follows:

- ◆ Bolts -1, 2, 5, 6- M8x35
- ◆ Bolt -3- M8x105
- ◆ Bolt -4- M8x60

– Tighten bolts in stages in the sequence shown:

Stage	Bolts	Tightening torque
1.	-1 ... 6-	Screw in by hand until contact is made
2.	-1 ... 6-	23 Nm
3.	-Arrows B-	9 Nm



1.2 Exploded view - sealing flange (pulley end)

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1 - Bolt

- Tightening torque
 ⇒ [Item 3 \(page 15\)](#)

2 - Washer

3 - Vibration damper

- Version fitted in vehicle may differ from illustration
- Exploded view
 ⇒ [page 15](#)
- Can only be installed in one position.

4 - Sealing flange (pulley end)

- With centring collar
- Renew after removing
- Apply sealant when installing; refer to ⇒ [Electronic parts catalogue](#)
- Removing and installing
 ⇒ [page 22](#)

5 - Bolt

- Tightening torque and sequence ⇒ [page 18](#)

